

FULL-SCALE IMPACT TESTS OF PROTOTYPE OF ENERGY-ABSORBING DEVICE FOR PASSIVE PROTECTION OF LOCOMOTIVE AT COLLISION

Introduction of high-speed passenger traffic and retrofit of the rolling stock are priority lines of the evolution of railway transport. A newly developed locomotive must have the passive safety system that in case of an unavoidable collision provides the transformation of the impact energy into the mechanical work associated with a plastic controlled deformation of the special energy-absorbing devices (EAD). This enables the crash impact to be mitigated and lives of passengers and the train crew to be protected. The paper deals with the pressing problem of the development of the EAD for a high-speed passenger locomotive based on the results of mathematical modeling the EAD plastic deformation in non-standard impacts and the EAD full-scale impact tests (crash-tests) using the EN 15227 European Standard. The paper presents the results of the crash-test of the prototype of the EAD box type with cell packs conducted in the Test Center of TÜV SÜD Rail GmbH (Gorlitz, Germany). The Institute of Technical Mechanics, NANU&SSAU developed the EAD design in cooperation with the MDS Design Production Enterprise. This EAD design has been patented in Ukraine. The objective of the crash-test is to carry out experimental investigations of a plastic deformation of the design under consideration in the impact, to derive the characteristics of the contact forces between the colliding bodies, to estimate the energy-intensity of the EAD prototype. The paper describes scientific and methodical support developed. The results of a finite-element simulation of the crash-test of the EAD prototype are reported. The finite-element model developed has been verified by comparison with the predicted and experimental results using the criteria of the EN 15227 European Standard. The accuracy of the results of numerical calculations made by scientific and methodical support developed has been validated.

Keywords: *passenger train, crash collision, passive safety, energy-absorbing device, crash-test, finite-element simulation.*

1. EN 15227. Railway applications – Crashworthiness requirements for railway vehicle bodies. – Brussel : European committee for standardization, 2008. – 37 p.
2. Carl F. B. Development of the crashworthy locomotive platform TRAXX: Operational needs, technical concept and validation procedure / F. B. Carl, S. Schneider, W. Wolter // Passive Safety of Rail Vehicles 2013 : Railway Research Network Proceedings of the 5th International Symposium on Passive Safety of Rail Vehicles and Safe Interiors, Berlin, March 17-18, 2005. – 2/2005. – Berlin : IFV Bahntechnik e.V. – 2005. – P. 42 – 62.
3. Entwicklung der Kastenstruktur für die Lokomotive Voith Maxima 40CC. Design of the carbody structure for the Voith Maxima 40CC locomotive / J. Foedtke, S. Schneider, R. Pfommer and etc. // ZEVrail Glasers Annalen. – 2008. – No 132. – . 292 – 303.
4. Prima II: new-generation locomotives // Zheleznye Dorogi Mira. – 2010. – No 12. – P. 17 – 25.
5. Vectron: a customer-optimized crash concept <http://www.mobility.siemens.com/mobility/global/en/interurban-mobility/rail-solutions/locomotives/vectron/technology/modular-locomotive-concept/replaceable-front-end/pages/replaceable-front-end.aspx>
6. The EST crash buffer : <http://www.crashbuffer.com/index.htm>
7. Wasilewski L. Evolution of crash absorbing systems according to EN 15227 and according to real operation conditions / L. Wasilewski // Passive Safety of Rail Vehicles 2013 : Railway Research Network Proceedings of the 9th International Symposium on Passive Safety 2013 – Passive Safety of Rail Vehicles and Safe Interiors, Berlin, February 21-22, 2013. – 43/2013. – Berlin : IFV Bahntechnik e.V. – 2013. – P. 211 – 218.
8. Railway passive safety in Europe http://www.uic.org/cdrom/2008/02_globalview_india2/presentations/16.PassiveSafety_Europe_Pereira.pdf
9. GOST 32410-2013 Interstate Standard. Crash-Systems of Crash Railway Rolling Stock for Passenger Traffic. Technical Requirements and Control Methods (in Russian). – Moscow : Standartinform, 2014. – 29 p.
10. Sobolevskaya M. B. Basic concepts of passive protection of high-speed passenger train at crash collision (in Russian) / M. B. Sobolevskaya, S. A. Sirota // Tekhnicheskaya Mekhanika. – 2015. – No 1. – P. 84 – 96.
11. Sobolevska M. Passive safety system of an electric locomotive for high-speed operation on the railways with 1520 mm gauge / M. Sobolevska, I. Telychko // Passive Safety of Rail Vehicles 2013 : Railway Research Network Proceedings of the 9th International Symposium on Passive Safety 2013 – Passive Safety of Rail Vehicles and Safe Interiors, Berlin, February 21-22, 2013. – 43/2013. – Berlin : IFV Bahntechnik e.V. – 2013. – P. 63 – 80.
12. Patent for Utility Model 64978 Ukraine, Int. Cl. B 61 G 11/00. Impact Energy-Absorbing Device (in Ukrainian) / Ushkalov V. F., Naumenko N. Yu., Telichko I. B. et al. – u201104838 ; filed 19.04.2011 ; published 25. 11. 2011, Bulletin No 22, 2011. – 6 p.
13. Bombardier Transport France Crespin Engineering Tests France (Crespin Test-Center) <http://www.eurailsafe.net/file.php?id=202>
14. Bombardier Successfully Concludes First Passive-Safety Crash Tests on Spacium 3.06 <http://www.marketwired.com/press-release/bombardier-successfully-concludes-first-passive-safety-crash-tests-on-spacium-306-ile-tsx-bbd.a-752923.htm>

15. Presentation of the first Regio 2N train
<http://www.bombardier.com/content/dam/Websites/bombardiercom/Events/Supporting%20Documents/BT/bombardier-transportation-20130924-press-kit-Regio-2N-Crespin-EN.pdf>
16. Alstom Film Carte De Visite Reichshoffen
<https://www.youtube.com/watch?v=QZkxyGLFbwI&list=PLFSobSthzbUTQtpTvLbt-SyOxG6rVJkXZ&index=51>
17. *Sanecki H.* Badania odporności zderzeniowej pojazdów szynowych / *H. Sanecki* // Seminarium, IK Warszawa, 8.05. http://www.ikolej.pl/fileadmin/user_upload/wydarzenia/Newsletter_No1.pdf
18. Crash test kabiny V300 Zefiro. Prędkość : 38 km/h. migród (- V300 Zefiro)
[\https://www.youtube.com/watch?v=M24h1M0VCrc
19. TÜV SÜD Rail New Challenges in Railway Operations. <https://www.tuev-sued.de/uploads/images/1417169050321070970779/tuev-sued-rail-new-challenges-in-railway-operations.pdf>
20. *Lucas V. A.* Theory of Automatic Control (*in Russian*) / *V. A. Lucas*. – Moscow : Nedra, 1990. – 416 p.
21. Engineering Methods for Studying Impact Processes (*in Russian*) / *G. S. Batuev, Yu. V. Golubkov, A. K. Efremov et al.* – Moscow : Mashinostroyeniye, 1977. – 240 p.
22. From engineering stress to true stress <http://www.dynasupport.com/howtos/material/from-engineering-to-true-strain-true-stress>
23. *Krieg R. D.* Implementation of a time independent plasticity theory into structural computer programs / *R. D. Krieg, S. W. Key* // Vol. 20. Constitutive Equations in Viscoplasticity: Computational and Engineering Aspects. – New York : ASME, 1976. – . 125 – 137.
24. *Simonds P. S.* Dynamics of Rigid Structures. Translated from English / *P. S. Simonds*. – Moscow : Mir, 1982. – 224 p.
25. *Cowper G. R.* Strain Hardening and Strain Rate Effects in the Impact Loading of Cantilever Beams / *G. R. Cowper, P. S. Symonds* // Brown Univ. : Applied Mathematics Report. – 1958. – P. 28.
26. *Oden D.* Finite Elements for Mechanics of Continuous Media (*in Russian*) / *D. Oden*. – Moscow: Mir, 1976. – 464 p.
27. *Gonorovsky I. S.* Radio Engineering Circuits and Signals: Textbook for Higher Education Institutions (*in Russian*) / *I. S. Gonorovsky*. – Moscow : Radio i Svyaz, 1986. – 512 p.