







$\tau = \frac{Z}{H} \cdot \frac{1 - \frac{Z^2}{H^2}}{12}$ , [12]

$$Z = \frac{H^2}{D} \cdot \frac{1 - \frac{Z^2}{H^2}}{12}, \quad (5)$$

$Z = 0$ ,

[12].

$Z =$

$$\tau = \frac{H^2}{D} \cdot \frac{1 - \frac{Z^2}{H^2}}{12}, \quad (6)$$

$D = \frac{0,043T^{3/2} \sqrt{1 - \frac{1}{v^{1/3}}}}{(v^{1/3} - v^{1/3})}$ ,

[13]:

$$D = \frac{0,043T^{3/2} \sqrt{1 - \frac{1}{v^{1/3}}}}{(v^{1/3} - v^{1/3})}, \quad (7)$$

$m = 3,8 \cdot 10^{-3} \sqrt{\dots} \cdot \lg \frac{0}{0 - s} \cdot (0,05V - 0,06)$ , [14, 15]

$$m = 3,8 \cdot 10^{-3} \sqrt{\dots} \cdot \lg \frac{0}{0 - s} \cdot (0,05V - 0,06), \quad (8)$$

$V = \dots$ , [12]

$$= \frac{\rho \cdot s}{3}, \quad (9)$$

$$s = 33\%$$

— ( , . );  
 — ,

( , ( ) ) —  
 ( ) —  
 ,

Z .  
 ,  
 q<sub>0</sub>  
 ,  
 [16, 17] (5),

$$Z = \frac{1}{2J} \cdot \ln \frac{k \cdot q_0}{14} + \sqrt{1 - \frac{\dots}{s}}, \quad (10)$$

J — , / ( <sup>2</sup> ); k —  
 (k = 1,5 ÷ 2); —  
 ( ) , / <sup>3</sup> [13, 16].

[18], :

$$\Delta \leq 0,014 \frac{(-373)^{1,07} \cdot \bar{W}^{0,143} \cdot \delta^{1,43}}{0,545 \cdot d^{0,572}} \cdot \frac{J}{m}, \quad (11)$$

— , ; —  
 / ( . );  $\bar{W}$  — , / ;  
 d — , ; m — , / ( <sup>2</sup> ).  
 , ... d ,

[19]

$$\tau \approx \frac{Z}{\beta \cdot S_{\Sigma}} \cdot \ln \frac{C_0 - \frac{m}{\beta \cdot S_{\Sigma}}}{C - \frac{m}{\beta \cdot S_{\Sigma}}}, \quad (12)$$

τ — , ; Z —  
 , ; S<sub>Σ</sub> — Z  
 , <sup>2</sup>; m —

$$\beta = \frac{m \cdot S_{\Sigma}}{2} \cdot \left( \frac{Z}{d} \right)^3 \leq \dots \quad (13)$$

$$\beta = \dots \quad [20]$$

$$\beta = \frac{m \cdot S_{\Sigma}}{2} \cdot \left( \frac{Z}{d} \right)^3 \quad (14)$$

$$n = \frac{6J}{\pi d^3 \rho} \cdot \frac{Z}{V}, \quad (15)$$

$$\bar{V} = V / 2, \quad (16)$$

$$V = 3 \cdot 10^3 d + 0,5, \quad (17)$$

$$d = \dots \quad (15) - (17)$$

$$S_{\Sigma} = \frac{12J}{\rho} \cdot \frac{Z}{d (3 \cdot 10^3 d + 0,5)}, \quad (18)$$

(12),

(14), (16) (17)

$$\tau \approx \frac{\rho^2 \cdot d^2 (3 \cdot 10^3 d + 0,5)^2}{72 \cdot Z J^2 \cdot m} \cdot \ln \frac{C_0 - \frac{\rho^2 \cdot d^2 (3 \cdot 10^3 d + 0,5)^2}{72 \cdot Z^2 J^2 \cdot ( \dots )}}{C - \frac{\rho^2 \cdot d^2 (3 \cdot 10^3 d + 0,5)^2}{72 \cdot Z^2 J^2 \cdot ( \dots )}}, \quad (19)$$

( ),

[6, 19].

( > ).

1 < V < 7 / ,

[22]

$$R_y = 0,43 \left( \frac{\rho}{\rho} \right)^{0,25} d_M^{0,75} V_K^{0,5}, \quad (20)$$

$$\delta = \frac{d_{M\pi}^3}{12 R_y^2}, \quad (21)$$

(« » )  
0,44R

0,01 .

< 1,5R

$$\bar{S} = 0,4 \frac{V \cdot J}{d^{1,5} \cdot \rho}, \quad (22)$$

J ≥ 0,2 ÷ 0,3 / ( ² ) d = (1 ÷ 2) · 10<sup>-3</sup> ,

85 – 90%

Δ ≥ (0,005 ÷ 0,01) ,



$$S = L_{\max} \left( d_0 + L_{\max} \operatorname{tg} \frac{\beta}{2} \right)^2, \quad (28)$$

$d_0$  –

$$d_0 = 0,6 \sqrt[3]{d_0^2 H^{0,5}}, \quad (29)$$

(10), (11), (18) [15]:

$$S \approx 2 \frac{Q^{0,78}}{v^{0,38}} \cdot \tau^{0,24}, \quad (30)$$

$Q$  – ,  $v$  – ,  $\tau$  – ;  
 $Q$  – , ;  
 $v$  –

$$\delta = \frac{v^{0,38} \cdot Q^{0,22}}{2 \tau^{0,24}}, \quad (31)$$

$(J, d, Z)$ ,

[24, 25].

1. // : .  
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2. : . -  
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3. /  
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